

Longonjo MREDS Plant PENSANA Plc

Water utilization is maximized by use of Off-gas The acid mixing and bake will release off-gases High value and high purity product to minimize counter-current decantation (CCD) and Scrubbing which will be captured and neutralized to mass to export and green-house gases in membrane technology. Recovered water is rereduce the impact on the atmosphere transport emissions used. Impurity Removal Leaching and CCD 00 00 MREDS Product Acid Mixing and Nano-filtration MREDS Concentrate Filtration & Drying Baking Precipitation

> MREDS Tailings Neutralisation

The acid bake process will be electrically-fired to reduce emissions associated with diesel burners and provide greater process control, saving up to 10MI diesel and 25ktCO2e per year

ELECTRIFICATION OF ACID BAKE AND OTHER

ENERGY INTENSIVE PROCESSES

Saltend Refinery Separation Plant

PENSANA Plc

